

WAKOL D 3317 PVC Adhesive, fibre-containing

Technical Information

Area of application

Fibre-reinforced dispersion adhesive according to DIN EN 14259 for laying

- LVT flooring in planks and tiles
- homogeneous and heterogeneous PVC flooring in strips and tiles
- CV Flooring
- rubber flooring up to a thickness of 2.5 mm

on properly prepared absorbent subfloors indoors.

Special properties



- solvent-free as defined by TRGS 610
- complies with DIN EN 14259

- 1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) Emissions class according to French law
- 3) Solvent-free dispersion laying materials
- 4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
- 5) Suitable for underfloor heating
- 6) Suitable for exposure to castor wheels

Technical data

Raw material base:	Acrylate dispersion
Airing time:	approx. 5 - 15 minutes
Laying time	approx. 10 - 25 minutes
Cleaning agent:	Water, before adhesive starts to dry
Storage time:	12 months at room temperature
Storage temperature:	not below +5 °C, sensitive to frost

Application and consumption⁷⁾

TKB A2 approx. 300 - 330 g/m² PVC flooring
Cushioned vinyl flooring

7) Consumption is dependent on surface structure and absorbability of subfloor.

Subfloors

The subfloor as well as the room climate conditions must meet the requirements of the applicable standards and data sheets. Subfloors must be permanently dry, solid, level, free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool. Lay the flooring after an appropriate airing time and press it down firmly. After a short time, press it down again.

Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity.

In cold weather, warm up all laying materials in a heated room before use.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the current national standards must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 06.02.2024 supersedes all previous versions.